

Opportunities & Cooperation

Manufacturing Digitalization Powered by Industrial Internet

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The Rise of Digital Economy Manufacturing Digitalization Powered by CASICloud CASICloud Case Studies



International Innovation & Cooperation



The Rise of Digital Economy





- Data is the new driver of economic growth.
- Data is the core asset of the future competition amony enterprises.

Y: Yield F: Production Function A: Advanced technology L: Labour T: Territory K: Capital D: Data

1 Global Industrial Digitalization is Growing





Top 20 global digital companies Forbes, 2020



> Digital economy is the new opportunity of international cooperation.



15% YoY growth in the past 10 years.



Manufacturing Digitalization Powered by CASICloud



Government Policies



•U.S.: Digital Engineering Strategy to build end-to-end digital capabilities, and the Industrial Internet is the key Factor.

 Germany National Industrial Strategy 2030 ensures the leading position of manufacturing, Industrial Internet as focus.

China: Industrial Internet as a New Infrastructure



Core points of the strategies: deeply integrates information technology and manufacturing technology.

Industrial internet becomes the new engine of manufacturing transformation























- Founded in 2015 as the first industrial internet platform in China.
- National industrial internet platform
 - 22 provincial level industial internet platforms
 - 13 vertical and park platforms covering 4 industries including Machinery manufacturing, aerospace, automotive, electronics
 - 2000 intelligent projects and services.
- National Engineering Laboratory of Industrial Big Data application
- Extensive international cooperation: Siemens, SAP, FESTO, APEC







Deployment in Germany Europe and North Africa



China • Hongkong Main platform launched for international business Asia Pacific, ASEAN and "One belt, one road" area China Domestic ecosystem domestic and international collabration







INDICS+CMSS Built the industrial internet based cloud manufacturing industrial eco-system



Innovation of technology,business mode and management



CASICloud Operating System



INDICS-OS is a distributed industrial operating system based on cloud





- Downward: improve the ability of equipment resource connectivity service.
- Upward: support the development and operation of industrial application of new generation



CASICIOUD Case Studies

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Remote maintenance of heat treatment plant based on "5G+VR+digital twin"

lssues

- ✓ Poor process stability
- ✓ High scrap rate of finished products
- ✓ High operational security risk
- 500 data collection points; 20 key indicators, such as, temperature, gas concentration, temperature and carbon concentration.
- 5G+VR remote inspection: temperature field distribution, carburizing process; reduce the risk of manual operation.
- Digital twin (device level): carbon potential prediction, adjust parameters in real time, improve process stability reduce product rejection rate.

Key Features

- ✓ Optimize the heat treatment process
- $\checkmark\,$ Improve product quality and safety
- ✓ New mode of remote maintenance







Remote maintenance of heat treatment plant based on "5G+VR+digital twin"





Remote inspection, Digital Twin, Real-time Rendering of 3D Models, Inspection at Any Time

5G+VR realizes immersive observation in the furnace

Application Effect: efficiency 20%; Qualified products 5%; accident 95%





Electric Connector Smart Factory



- Combination of virtual and real world through digital twins ٠
- **Cross-enterprise and mixed-line production manufacturing mode** ٠
- **CRP** intelligent scheduling plan
- Data-driven, flexible production to meet customized orders.

- AGV automatic distribution, logistics automation.
- Integrate robots, visual inspection systems, etc.; Flexible processing and inspection of products. Data collection and uploading, Intelligent
- production line construction.







Electric Connector Smart Factory

Productivity	Operation cost	Time to market	Defect rate
+ 50% ±	- 21% ž	-30%-	- 56% -



Application Results



Workshop workers 75% Production cycle 66.67% Annual production capacity 500,000 400%



Issues

Features



Smart Shoe Production Line

- ✓ Information transmission relies on paper documents
- ✓ Manual loading low efficiency and potential safety problem
- ✓ Production capacity of shoes, cutting and sewing machines is insufficient
- MTO flexible mixed code production and sorting & packaging
 - ✓ Support entire line and segmented line
- ✓ Suitable for all kinds of cold glued shoes.



- Automatic grinding、spraying、packing and palletizing by robot, Highly automated
- Use MES system, Automatic counting

打磨

- Use AGV realize intelligent transportation
- Build smart warehouse of raw materials, semimanufactures and finished products. Real-time imformation monitoring.





Smart Shoe Production Line

Application Results



Transparent production process, Data traceability; Productivity 200%, Cutting 30%, Sewing 66.7%.



International Innovation & Cooperation

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Dual Circulation New development pattern

New development pattern

- Accelerate the formation of a new development pattern with the domestic cycle as the main body and the domestic and international Dual Circulation mutually promoting each other.
- Open door policy to a higher degree

- 21 pilot Free Trade Zones
- Industrial Internet Park
 - Transformation and upgrading of SMEs,
 - Provides online service of cross-border supply chains
 - Builds an international supply chain online ecosystem innovatively.

INDICS International Industrial Internet Platform Enabling highquality development in pilot free trade zones

Coordinate and guide a new development pattern and implement a high-level opening to the world

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Sino-German Government Science and Technology cooperation



Smart Cloud Manufacturing Service Research and Demonstration Factory Project ("2+2" project) Based on the needs of Sino-German manufacturing industry transformation, fully integrate Chinese smart cloud manufacturing technology and German smart factory technology to create smart manufacturing and smart service based on the concept of cloud manufacturing. Project results of both parties have achieved incubation in Guangdong, Chongging, Changzhou and other places, and landed in the Industrial Internet Empowerment Center to help industry talent training and technological innovation.



New Capability Requirements of Industry 4.0/Digital Transformation of Chinese and German Enterprises









Siemens:

- Eco-system partners, products, research
- Sino-German smart manufacturing pilot projects,
- Regional industrial Internet empowerment center

FORCAM:

- High-end edge intelligent all-in-one products and solutions
- Integration of Forcam IIoT products, SAP ERP products and CASICloud CPDM products.

FESTO:

Industrial Internet vocational education overall solutions and standard.

L&M: Supplies used to pandemic fighting Kohl24.de: Introduction of high-end equipment Yaband Media: Cross-border payments and online stores Darmstadt Technical University: Sino-German technical exchanges and resource sharing.





APEC Industrial Internet Innovation Cooperation Ecosystem





- APEC SME Center for IT Promoting cloud service platform
- Lan-Mekong cross-border integrated service integration platform for the ASEAN countries
- Industrial Internet innovation cooperation platform in the Guangdong-Hong Kong-Macau Greater Bay Area



APEC中小企业信息化促进中心 APEC SME Center for IT Promotion





Continue cooperation in industrial Internet with global partners to promote global industrial integration Build APEC SMEs Digital Transformation and Innovation Platform for manufactures in the Asia-Pacific region



信息互通 资源共享 能力协同 开放合作 互利共赢

ET Sake-St



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