

ALL-VANADIUM REDOX FLOW BATTERY

H₂

CO₂

Shape a sustainable futur

Carbon Energy Technology (Beijing) Co., Ltd

COMPANY PROFILE

Carbon Energy Technology (CE) is a research company dedicated to the development of transformative carbon neutrality technology, founded in 2015 by Dr. Peng Kang.

CE provides carbon neutrality solutions with positive economics. Through key catalysts, reactors and advanced process, CE can efficiently convert CO2 to green chemicals and materials, such as synthesis gas, synthetic oil and methanol, contributing to a "net-zero" future.

The technology advantage of CE attracts many attention and recognition, and CE has received investment from leading venture capitals and collaborated with key industry partners.





Founder		定 CARBON ENERGY
	2000.9-2004.6	Univ. of Science and Technology of China, B.S. in Chemistry
	2004.9-2010.11	Stanford University, Ph.D. in Chemistry
康鹏博士 Dr. Peng Kang	2010.11-2015.4	Univ. of North Carolina, DOE Solar Fuels EFRC
	2015.3-Now	Founder, Carbon Energy, Beijing, China
	2015.5-Now	Professor, CAS & Tianjin University, China



CORPORATE CULTURE

MISSION	VISION	VALUE	SPIRIT
Develop economically positive carbon neutrality technology	Found the Bell Lab of New Energy Shape a sustainable future	Achieve transformation Innovation through research	Work Hard Work Smart



INDUSTRIAL DISTRIBUTION

HAIDIAN R&D CENTER

Located in Yiyuan Industry Base, Haidian, Beijing, as the main office, R&D lab and engineering design.

FANGSHAN PILOT BASE

Located in Fangshan, Beijing, it has an 800-squaremeter pilot laboratory, equipped with large reactor evaluation platforms, process test platform and CNC machining systems, which mainly undertakes the test and operation of large electrolytic reactors, electrolytic process testing, and reactor assembly.



XI'AN MEMBRANE PRODUCTION BASE

Xi'an Carbon Energy Technology Co., Ltd. focuses on the production of key membrane materials for hydrogen production.

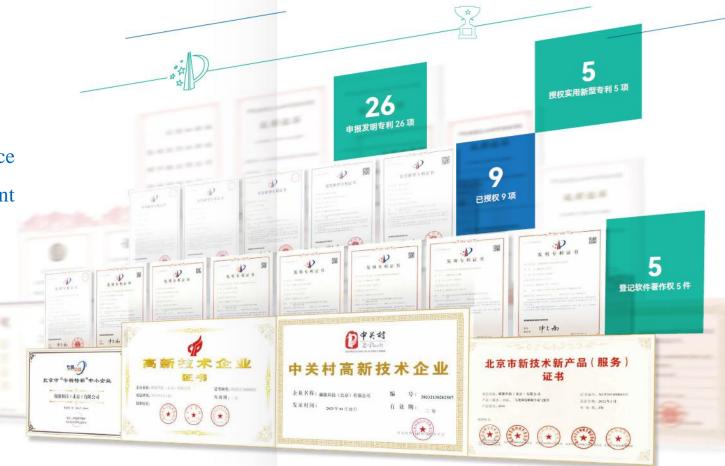
WEIFANG CATALYST PILOT BASE

Weifang Carbon Energy Technology Co., Ltd., located in Weifang, Shandong, has a 500-squaremeter laboratory and a 2000-square-meter production workshop, responsible for batch preparation of catalysts.



National high-tech enterprise Zhongguancun high-tech enterprise Little Giant of Beijing Certificate of Beijing Municipal Enterprise Science and Technology Research and Development Institution ISO 9001 certificate

HONORS



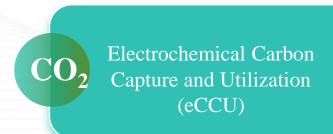
ISO 45001 certificate



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Redox-Flow

Battery Systems



Electrochemistry

Alkaline Water Electrolysis

公司商业秘密不得外泄 The company's business secrets shall not be disclosed

 H_2

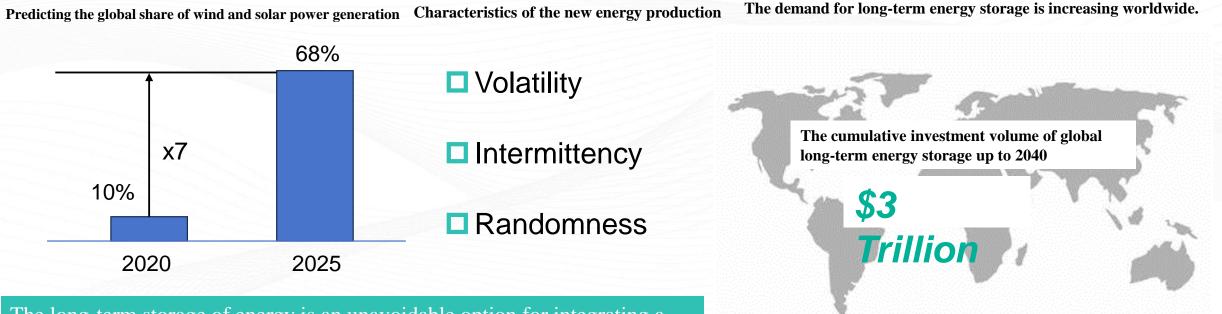
BUSINESS



THE ENERGY STORAGE MARKET



Making long-term energy storage an essential requirement



The long-term storage of energy is an unavoidable option for integrating a high proportion of wind and solar power generation into the grid.

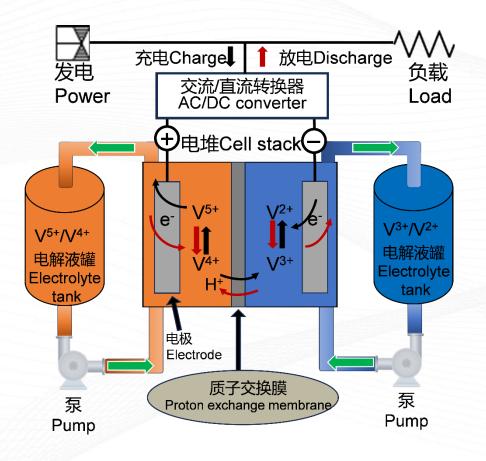
COMPARISON OF DIFFERENT TECHNOLOGIES FOR STORING CHEMICAL ENERGY



	Type	All-vanadium (VRB)	Iron-chromium (Fe/Cr)	Zinc-bromine (ZnBr)	Sodium-sulfur (Na/S)	Li (Li ion)
	Cycling Life	More than 20,000 times. The existing operating records exceed 200,000 times and are approaching an infinite lifespan.	10000,	2000-6000	2500	2000-5000
	Energy Density of Materials	15-40Wh/L	13-30Wh/L	75-85Wh/kg	150-240Wh/kg	300-400Wh/L,130- 200Wh/kg
	Scalability	easy	easy	Middle	Middle	High difficulty
	Corrosive	Middle	Middle	High	Middle	High
	Safety	good	good	There exists a potential risk of Br2 leakage.	The leakage of Na poses a fire risk.	Excessive heat is prone to cause an explosion.
	Operation temperature interval	5-40	-20-70, The reactivity at room temperature is low.	20-50	300-350	The minimum starting ambient temperature is -45°C.
	Efficiency of AC	80-83%	70-75%	55-65%	65%-80%	90%
	Self-discharge	Extremely low	low	low	Low	0.1-0.3%each day
	Disposal of Used Batteries	The electrolyte is regenerable.	The electrolyte is regenerable.	High difficulty	Middle	High difficulty
公司 The com	Advantages and disadvantages.	years of industrial validation, but is relatively	The period for industrial verification is short. The hydrogen evolution reaction can't be avoided. The active ions swap. The energy storage capacity goes down.	The working current density is low, and the single stack power density is also low, currently only 5kW.	The number of cycles is low, the operating temperature is high, and it is not safe.	It is flammable, unsafe and unable to store energy in the long term.



TECHNICAL PRINCIPLE



Features and benefits:

1.High performance: higher vanadium resistance, higher coulombic efficiency, higher energy efficiency, lower self-discharge;

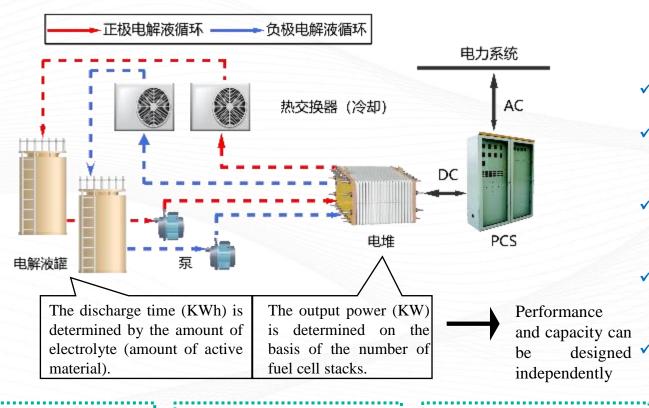
2.Low cost: material cost is reduced by 90%, resulting in a 7% reduction in the EPC cost of the system;

3. High stability: low swelling rate, chemically stable;

4.Large width: the membrane width can be more than 1 m.



TECHNICAL PRINCIPLE



Long service life: 100% deep

discharge, the number of cycles

is more than 20000 times, and

the planned service life is more

than 20 years.

Safety:

An

electrolyte is used which is

non-flammable and does not

pose a risk of combustion or

explosion业秘密不得外泄

aqueous

Long-term energy storage possible to the full extent

- The marginal cost of energy storage capacity is extremely low.
- \checkmark The stored energy is linked to the speed at which it is absorbed and released.
- Extensive deployability and scalability, not limited by geography and not reliant on rare elements.
- Construction time is shorter than grid modernization or expansion.

Safety and environmental friendliness throughout the entire life

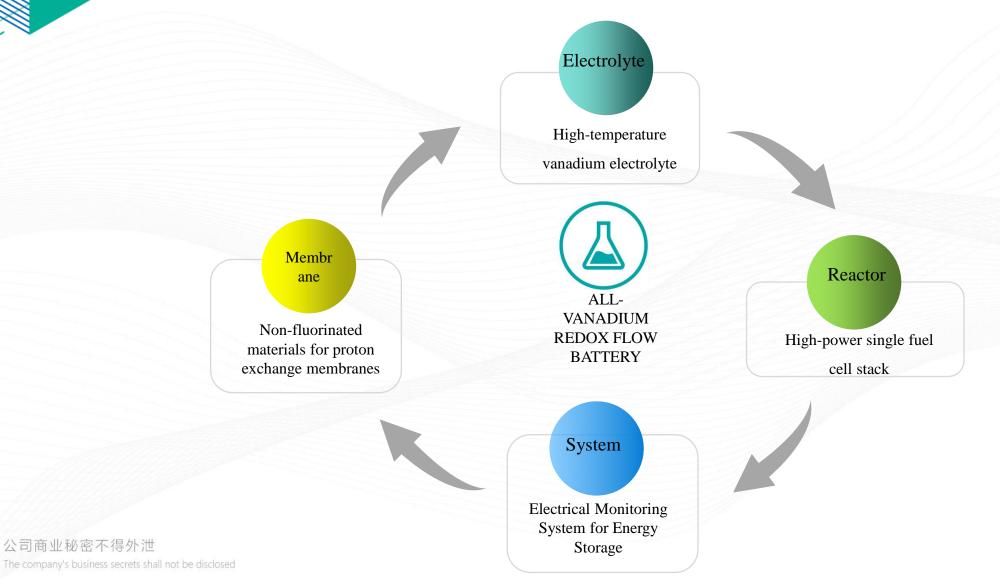
No mitigation: Online	_	Independent	power
recovery can be achieved		capacity: modular	design,
and the capacity can be		implementation	and
reset to the original value.	2	expansion	
		enpension	

cycle are still required.

Pollutant-free: The raw materials abundant, are environmentally friendly and no pollutants are produced.

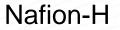
TECHNICAL ADVANTAGE

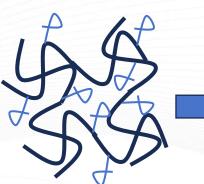






NON-FLUORINATED PROTON EXCHANGE MEMBRANE





The fluorine-free proton





The fluorine-free proton exchange membrane independently developed by CE, which is composed of hydrocarbon polymers, has excellent performance and can be used for a variety of energy storage scenarios, such as all-vanadium flow batteries and iron-chromium flow batteries, which provide a corematerial guarantee for the rapid development of energy storage.

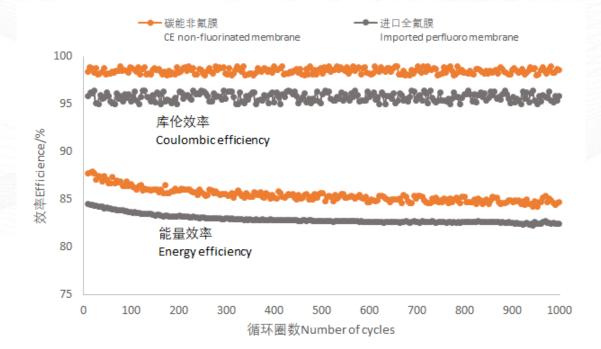
The microphase separation of hydrophilicity and hydrophobicity in non-fluorine membranes is smaller, and the ion selectivity is higher.





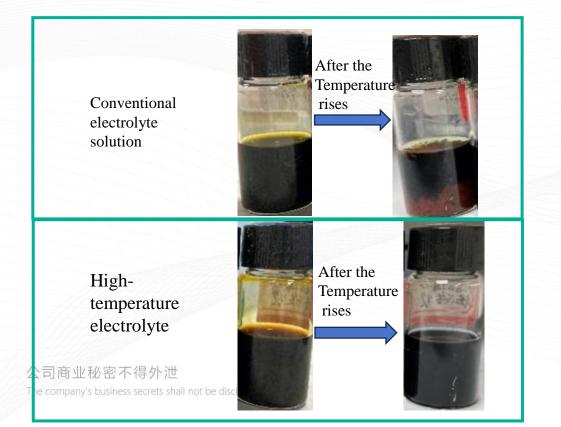
NON-FLUORINATED PROTON EXCHANGE MEMBRANE

Manufacturer	Thickness (µm)	面电阻Surface resistance (Ω·cm²)	面电导率Surface conductivity (mS·cm ⁻¹)	VO ²⁺ 渗透率Permeability (cm ² ·min ⁻¹)
Domestic Perfluorinated Proton Exchange Membrane	50	0.11	45.5	4.16×10 ⁻⁷
Imported Perfluoro Proton Exchange Membrane	50	0.08	65.8	2.67×10^{-7}
CE non-fluorinated Proton Exchange Membrane	50	0.08	62.2	5.56×10 ⁻⁸



Vanadium electrolyte at high temperature

Heat is generated during the charging and discharging processes of all-vanadium redox flow batteries. Even if the ambient temperature is relatively low, the temperature of the electrolyte continues to rise after a long charging and discharging process.
Studies on the temperature stability of the electrolyte solution for the all-vanadium redox flow battery in the sulphuric acid system focus mainly on the high-temperature stability, i.e. the stability of the positive electrolyte solution.



Electrolyte type	Conventional electrolyte	High-temperature electrolyte	
Status	Considerable amount of precipitation	Without precipitation	
Concentration of Vanadium(V) Ionsmol/L	1.2	1.38	
Concentration of Vanadium(IV) Ions in mol/L	0.3	0.12	

Test conditions: A solution of 1.5 M VO2+ and 3 M H2SO4 heated at a constant temperature in a water bath at 65 °C.



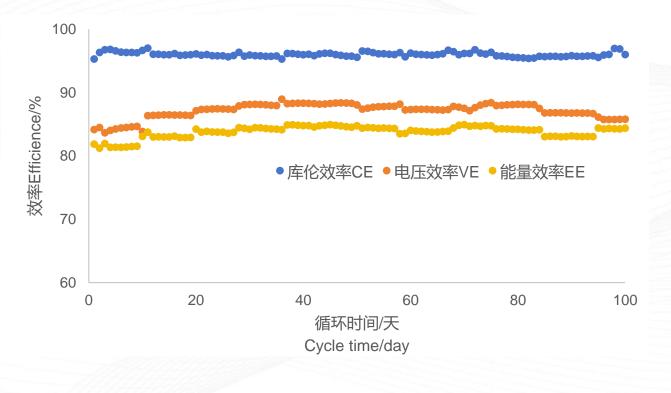


ltem			
Rated power	5KW	50KW	100KW
Energy efficiency	≥80%	≥80%	≥80%
Operating temperature	0-40°C	0-40°C	0-40°C
Overload capacity	110%Rated power , 10min	110%Rated power , 10min	110%Rated power , 10min
Lifetime	> 20000	> 20000	> 20000

CELL STACK PRODUCTION



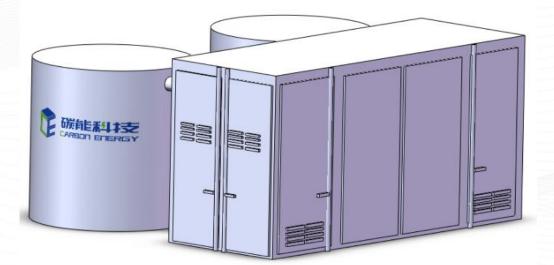
The operational stability of the battery is favorable.



Adoption of advanced flow field and thin layer pole frame design effectively improves the efficiency of the battery, high efficiency of battery volume utilization, low cost, designed double contact sealing structure, sealing is safe and reliable, good stability of battery operation.

FLOW BATTERY ENERGY STORAGE SYSTEM





The energy storage system realizes the physical separation of electrolyte and electric pile, management and control system, integrates the electric pile, BMS, PCS, EMS, communication and monitoring equipment into the unit container, has its own independent power supply system, temperature control system, fire alarm system and other automatic control, connects the backstage monitoring system and the security system, and is more suitable for high-power, long-time and large-capacity energy storage.

Form of energy storage: All-Vanadium Redox Flow;

Project capacity: 50kW/200kWh;

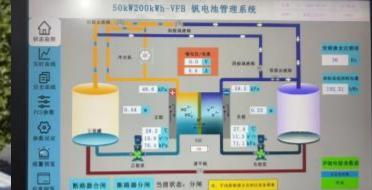
Project location: Xi'an. Baqiao

Power source: Valley power from the grid

Maximum capacity: 300kWh

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Utilisation: 0.4kV low-voltage grid connection





PROJECT





THANKS



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